


Date: Monday, 4/23/2007 1:23:10 PM
 User: Eric Charbonneau

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : BRACKET
Job Number : 32003	
Estimate Number : 12811	
P.O. Number : N/A	Part Number : D35921
This Issue : 4/23/2007 S.O. No. : N/A	Drawing Number : D3592 REVA
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : SMALL / MED FAB	Drawing Revision : REVA
Previous Run : 31645	Material : N/A
Written By : 	Due Date : 4/30/2007 Qty: 4 Um: Each
Checked & Approved By : _____	
Comment : Est Rev:A New Issue 07-03.26 ec	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

1.0	M6061T6S125	6061-T6 .125 Sheet
-----	-------------	--------------------



Comment: Qty.: 0.1460 sf(s)/Unit Total : 0.5838 sf(s)

6061-T6 .125 Sheet

Batch: M18666X ML 07 04 23

(4)

Grain must be Along 4.63**

2.0	WATER JET	FLOW WATER JET
-----	-----------	----------------

**Comment:** FLOW WATER JET

1-Cut as per Dwg D3592

Dwg Rev: A

Prog Rev: A

ML 07 04 23

(4)

2-Deburr if necessary

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--

**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

ML 07 04 23

(4)

4.0	QC8	SECOND CHECK
-----	-----	--------------

**Comment:** SECOND CHECK

07-04-23

25mp

(2)

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------

**Comment:** SMALL & MEDIUM FAB RESOURCE 1

07 04 23

(2)

Form as per Dwg D3592

1955, 2, 25, 10:10

1955, 2, 25, 10:10

1955, 2, 25, 10:10

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1955, 2, 25, 10:10

1955, 2, 25, 10:10

Date: Monday, 4/23/2007 1:23:10 PM
User: Eric Charbonneau

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BRACKET

Job Number: 32003

Part Number: D35921

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



**ENGINEERING
APPROVAL**



Comment: INSPECT WORK TO CURRENT STEP

P.E. 07.04.24

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

FOR ENGINEERING USE ONLY

Identify and Stock

Location: *W125*

P.E. 07.04.24 2

8.0

QC21

FINAL INSPECTION/W/O RELEASE



FOR ENGINEERING USE ONLY



Comment: FINAL INSPECTION/W/O RELEASE

07/04/25

Job Completion

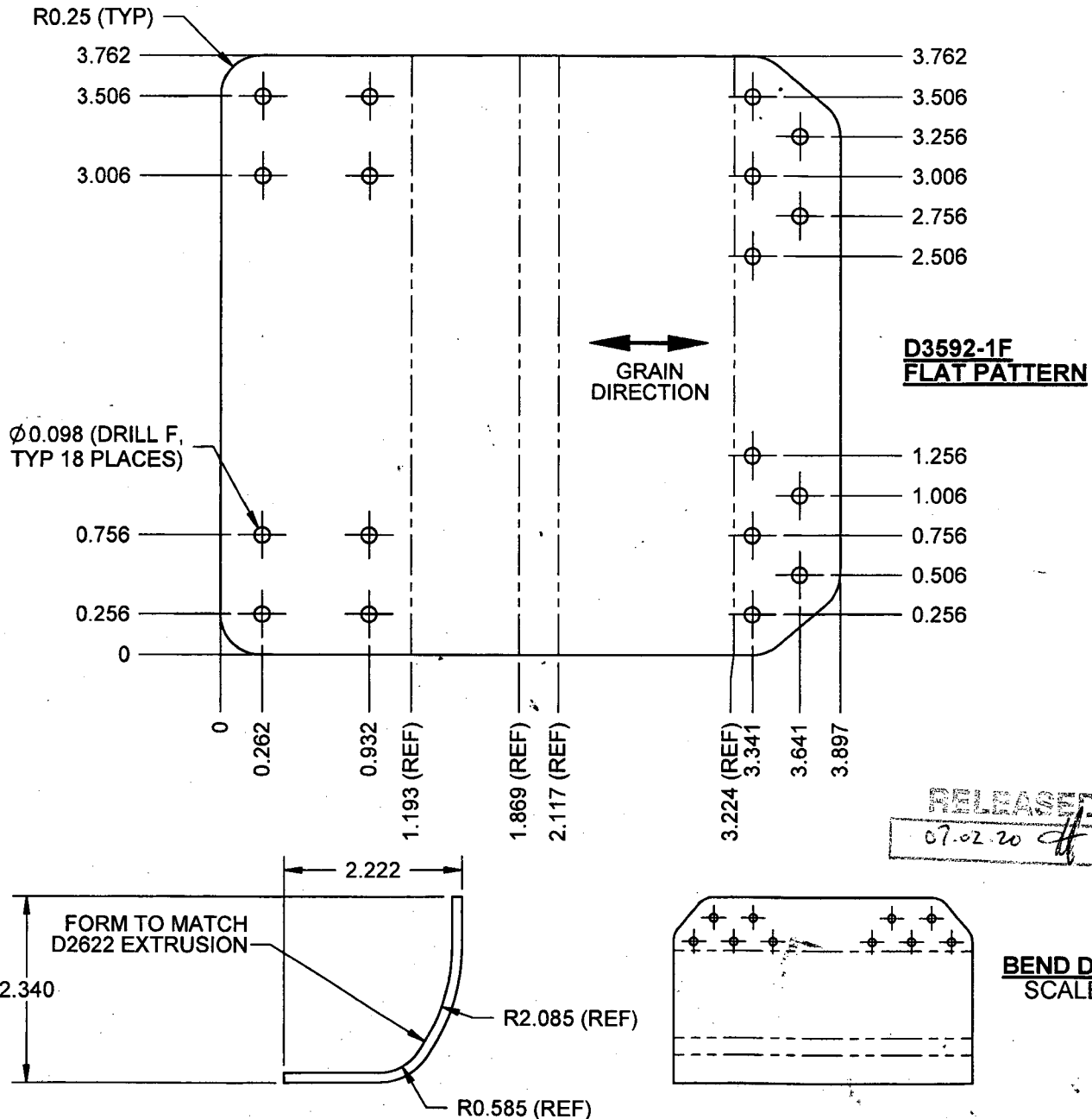


U 07-06-24

25.

DART

DESIGN 90	DRAWN BY 90	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D3592	REV. A SHEET 1 OF 1
DATE 07.01.15	TITLE PLATE		SCALE 1:1
A	07.01.15	NEW ISSUE	



D3592-1 PLATE

NOTES:

- 1) MATERIAL: 6061-T6 ALUMINUM SHEET, 0.125" THICK (QQ-A-250/11, REF DART SPEC. M6061T6S.125)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP CORNERS 0.010 MAX

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DART AEROSPACE LTD		Work Order: 32003
Description: Bracket		Part Number: D3592-1
Inspection Dwg: D3592 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Inspection Sheet Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
A 3.762	+/-0.010	3.769	✓		VERN	
B 3.897	+/-0.010	3.905	✓		VERN	
C Ø0.098	+0.004-0.001	0.098	✓		VERN	
D 0.256	+/-0.010	0.258	✓		VERN	
E 0.262	+/-0.010	0.262	✓		VERN	
F 3.006	+/-0.010	3.008	✓		VERN	
G 3.341	+/-0.010	3.344	✓		VERN	
H 3.641	+/-0.010	3.647	✓		VERN	
I 0.756	+/-0.010	0.756	✓		VERN	
J						
K						
L						
M						
N						
O						
P						
Q						
R						
S						
T						
U						
V						
W						
X						
Y						

Measured by: ml ml	Audited by:	Prototype Approval:	N/A
Date: 020423	Date:	Date:	N/A
Rev	Date	Change	Revised by
		New Issue	KJ/RF
			Approved